



Service Bulletin-RLSS
Rod Lock-Fitting Installation Instructions

Purpose:

Nexen had identified a potential hazard with select Rod Lock product numbers. This hazard occurs when the threaded portion of a pipefitting enters the rod lock past the material depth and interferes with movement of internal components. This interference can cause a failure by restricting the lock from clamping on the shaft.

The following product numbers are affected:

966130	966141	966152	966341
966131	966142	966330	966342
966132	966150	966331	966350
966140	966151	966340	966351

Solution:

Nexen has provided an adapter kit (product number 966027) to be used with the rod lock. This kit included an adapter fitting that eliminates thread interference and allow the customer to continue to use the same fitting.

Instructions:

1. Remove customer supplied pipe fitting from rod lock.
2. Inspect the customer supplied fitting for any thread damage.
3. Install provided adapter into lock. (From kit 966027)
 - a. Install finger tight.
 - b. Continue 1-2 turns after finger tight.
4. Reinstall customer fitting into provided adapter.

