

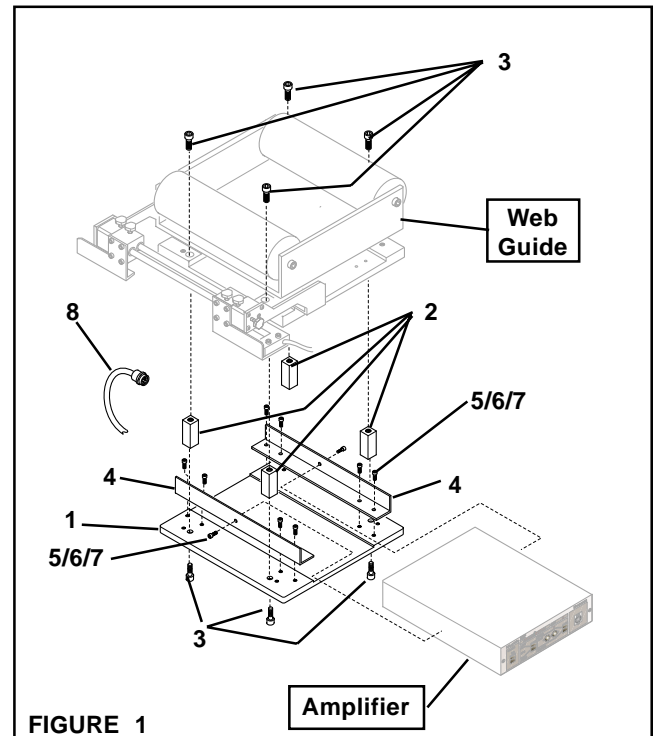
"Web Controls"

9", 12", AND 15" WEB GUIDES SELF-CONTAINED MODULAR CONVERSION KIT INSTALLATION INSTRUCTIONS

Read this manual carefully, making full use of its explanations and instructions. The "Know How" of safe, continuous, trouble-free operation depends on the degree of your understanding of the system and your willingness to keep all components in proper operating condition. Pay particular attention to all **NOTES**, **CAUTIONS**, and **WARNINGS** to avoid the risk of personal injury or property damage. It is important to understand that these **NOTES**, **CAUTIONS**, and **WARNINGS** are not exhaustive. Nexen cannot possibly know or evaluate all conceivable methods in which service may be performed, or the possible hazardous consequences of each method. Accordingly, anyone who uses a procedure that is not recommended by Nexen must first satisfy themselves that neither their safety or the safety of the product will be jeopardized by the service method selected.

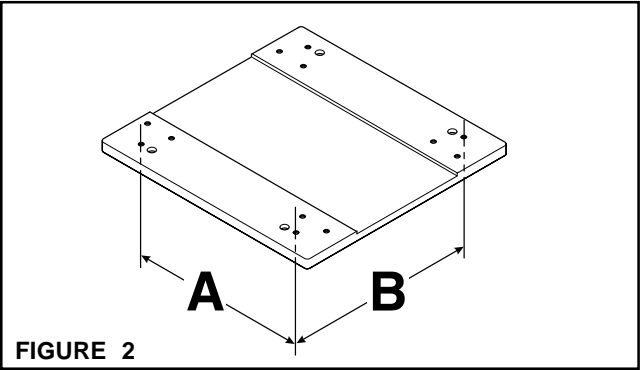
AMPLIFIER INSTALLATION

1. Apply a drop of Loctite® 242 to the threads of the four M10-1.5 Cap Screws (Item 3); then, secure the four Base Spacers (Item 2) to the Base (Item 1) (See Figure 1).
2. Tighten the four M10-1.5 Cap Screws to 30 Ft. Lbs. [40.5 N•m] torque.
3. Using eight Flat Washers (Item 5), eight Lock Washers (Item 7), and eight Pan Head Machine Screws (Item 6), secure the two Amplifier Supports (Item 4) to the Base (Item 1) (See Figure 1).
4. Using two Flat Washers (Item 5), two Lock Washers (Item 7), and two Pan Head Machine Screws (Item 6), secure the Amplifier to the Amplifier Supports (Item 4) (See Figure 1).
5. Connect the Cable Assembly (Item 8) to the Amplifier according to the instructions provided with the Amplifier (See Figure 1).
6. Apply a drop of Loctite® 242 to the threads of the four M10-1.5 Cap Screws (Item 3); then, secure the Web Guide to the Base Spacers (Item 2) (See Figure 1).
7. Tighten the four M10-1.5 Cap Screws to 30 Ft. Lbs. [40.5 N•m] torque.
8. Connect the Cable Assembly (Item 8) to the Web Guide (See Figure 1).



MOUNTING THE WEB GUIDE

Mount the Web Guide to the machine using the four M10 - 1.5 tapped mounting holes located on the underside of the Base (See Figure 2 and Table 1 for mounting dimensions).



PRODUCT NO.	A	B
964183	9.465 In. [215 mm]	8.465 In. [215 mm]
964184	9.465 In. [215 mm]	9.465 In. [215 mm]
964188	11.465 In. [291 mm]	11.465 In. [291 mm]
964189	11.465 In. [291 mm]	11.465 In. [291 mm]
964193	11.465 In. [291 mm]	11.465 In. [291 mm]
964194	11.465 In. [291 mm]	11.465 In. [291 mm]

TABLE 1

REPLACEMENT PARTS

The item or balloon number for all Nexen products is used for part identification on all product parts lists, product price lists, unit assembly drawings, bills of materials, and instruction manuals.

When ordering replacement parts, specify model designation, item number, part description, and quantity. Purchase replacement parts through your local Nexen Distributor.

PARTS LIST

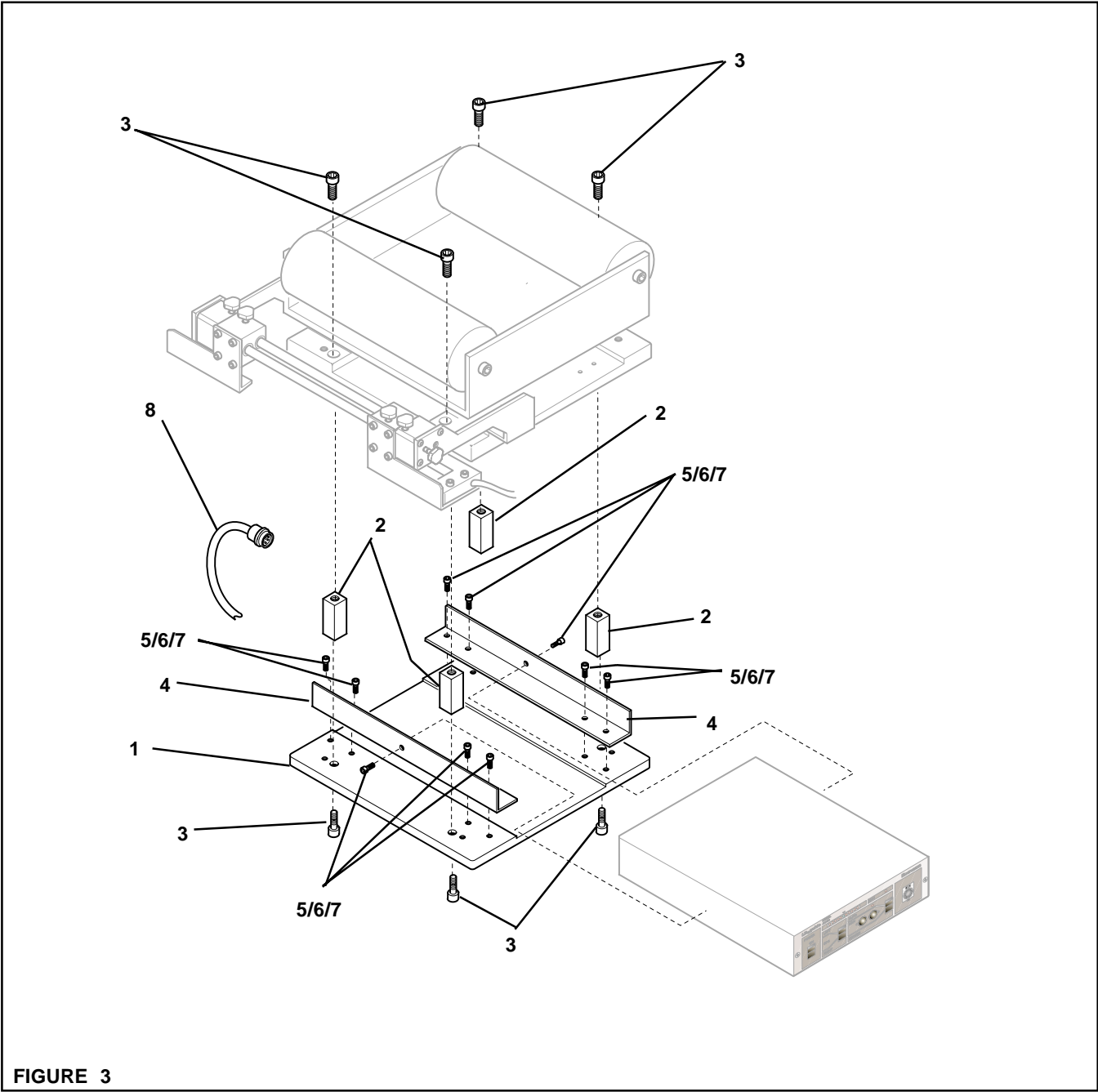


FIGURE 3

ITEM	DESCRIPTION	QTY
1	Base	1
2	Base Spacer	4
3	M10-1.5 Cap Screw	8
4	Amplifier Support	2
5	Flat Washer	10
6	Pan Head Machine Screw	10
7	Lock Washer	10
8	Cable Assembly	1

In accordance with Nexen's policy of product improvement, the specifications and technical data contained in this manual are subject to change without notice and are based on the latest information available at the time of printing.

WARRANTY

Nexen Group, Inc. (Nexen) warrants its product(s) [the Product(s)] will be free from defects in materials and workmanship under normal use and service conditions for a period of 12 months from the date of shipment. NO OTHER WARRANTIES, WHETHER EXPRESS, IMPLIED, OR STATUTORY, INCLUDING WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY, OR OF FITNESS FOR A PARTICULAR PURPOSE, ARE GIVEN, AND ALL SUCH OTHER WARRANTIES ARE HEREBY EXPRESSLY DISCLAIMED.

Conditions

This warranty applies only if: (a) the Product has been installed, used, and maintained in accordance with any applicable Nexen installation or maintenance manual for the Product; (b) the alleged defect is not attributable to normal wear and tear; (c) the Product has not been altered, misused, or used for purposes other than those for which it was intended; and (d) the claimant has complied with the warranty claim procedures set out below in Warranty Claim Procedures.

Exclusive Remedy

The sole and exclusive remedy for a breach of this warrant shall be, at Nexen's sole election, repair or replacement with new, serviceably used or reconditioned Product, or issuance of a credit in the amount of the current Nexen discounted price for the Product.

Limitation of Damages

In no event shall Nexen be liable for any consequential, indirect, incidental, or special damages of any nature whatsoever, including without limitation, lost profits arising from the sale or use of the Products.

Warranty Claim Procedures

To make a claim under this warranty, the claimant must give written notice of the alleged defect to Nexen and deliver the Product to Nexen within one year of the date on which the alleged defect first became apparent.

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